

## Capillary Tube “Field” Installation Instructions

This Shipment of insulating glass has been produced with an open capillary tube to provide pressure equalization during transit.

For vertical applications, we recommend capillary tubes be sealed by applying a dollop of silicone sealant to the end of the tube.

Seal when temperatures are moderate (50 - 70° F), with the unit in a vertical position. The tubes must never be removed or crimped. However, if installation requires they be cut off, the tube must be sealed by applying a dollop of silicone sealant to the end of the tube. (If units are shop glazed and then shipped over an elevation change greater than 2,000 feet, the tube must not be sealed until at final destination.)

The insulating glass must always be installed with the capillary tube at the top of the window opening with tube pointing down. ***Never install with the capillary tube down at the bottom of the window opening.***

If the insulating glass is intended for a skylight or sloped glazed application, the tube must be sealed prior to installation by applying a dollop of silicone sealant to the end of the tube. Seal when temperatures are moderate (50 - 70° F), with the unit in a vertical position. ***Failure to seal the capillary tube for skylight glazing will void Viracon’s warranty.***

If you have any questions regarding this capillary tube, its function, or installation, please contact Viracon’s Technical Services Department at 1-800-533-0482



Do NOT Pull Out



Do NOT Cut



Do NOT Crimp



Do Seal End of Tube



Do Install Glass With Tube in  
Upper Corner and Pointing Down